NOTES:
THREAD SIZE: 1-1/8 X 16
THREAD PROFILE: 60° V
TPI: 16
MAJOR DIA: 1.121
PITCH: .0625
PITCH DIAMETER: 1.081

HEAD SPACE

FULL THREAD DEPTH TO WITHIN .100 OF SHOULDER

WARNING:
1. All of the model M actions with the 408 Chey-Tac bolt face have the larger 1-3/16 x 16 threads. There have been some bastard actions due to customer request or rework. It is your responsibility to verify the thread size in the action you are chambering for.
2. Length of thread extension & size of cone will vary depending on the size of the bolt face and must be individually fit.
3. BAT Machine Inc. builds custom actions that may or may not match this drawing, and does not accept any liability from the use or misuse of this information. ALL actions should be measured individually.
4. The end user is solely responsible for the safe use of the product.