

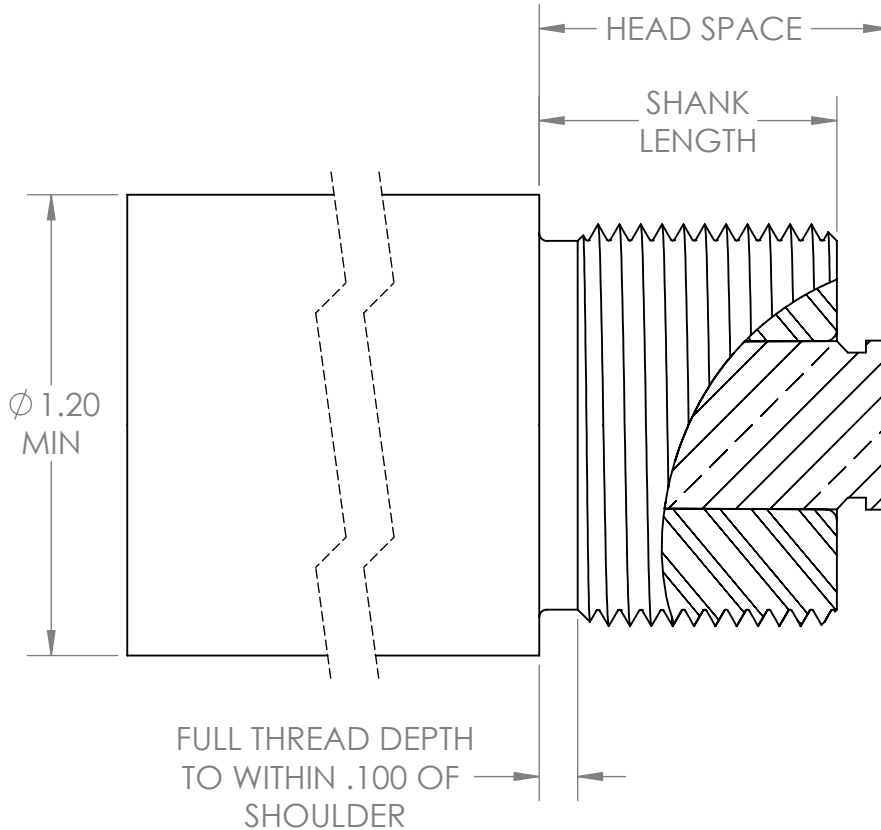
THIS DRAWING APPLIES ONLY TO THE FOLLOWING ACTION MODELS.

VR & BTA

NOTES:


THREAD SIZE: 1-1/16 X 18
 THREAD PROFILE: 60° V
 TPI: 18
 MAJOR DIA: 1.060
 PITCH: .0556
 PITCH DIAMETER: 1.023

SERIAL NUMBER	VR01 TO VR999	BTA & VR1000+
HEAD SPACE	.829 +/- .001	.909 +/- .001
SHANK LENGTH	.696 +/- .004	.776 +/- .004



WARNING:

1. Length of thread shank will vary depending on the serial number of the action, see table above.
2. There have been some bastard actions due to customer request or rework. These utilize an oversize 1-1/16 thread. It is your responsibility to verify the thread size in the action you are chambering for.
3. BAT Machine Inc. builds custom actions that may or may not match this drawing, and does not accept any liability from the use or misuse of this information. ALL actions should be measured individually.
4. The end user is solely responsible for the safe use of the product.

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		DRAWN	D. Thom		
		CHECKED	K. Bauer	12/27/2013	
		ENG APPR.			
		MFG APPR.			
		Q.A.			
		COMMENTS:			
		MATERIAL			
		FINISH			
		DO NOT SCALE DRAWING			
			SIZE	DWG. NO.	REV.
			A	tenon-1062VR	A
			SCALE: 2:1	WEIGHT:	SHEET 1 OF 1